

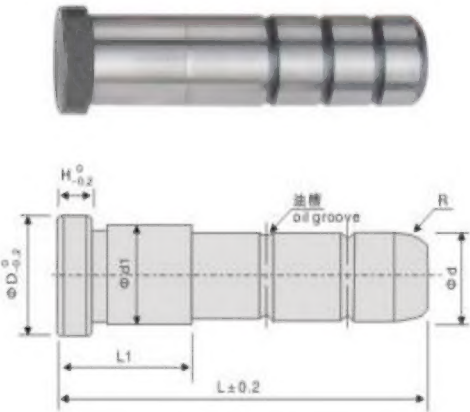
Mold part--Guide pin

導杆

GUIDE PIN

錦鴻

塑料模配件
Plastic mold accessories
塑膠模用



M材質	Hardness	Heat Treatment
	硬度	熱處理
SUJ2	HRC60±2	高周波 High frequency
SK2		

D	H	Catalog No.		d	d 1
		Type	d	容許差 Tolerance	容許差 Tolerance
13	5		10	-0.013 -0.022	+0.015 +0.006
17			12	-0.016 -0.027	+0.018 +0.007
20			16		
25	20		-0.020 -0.033	+0.021 +0.008	
30	25				
35	30				
40	35		-0.025 -0.041	+0.025 +0.009	
45	40				
56 (55)	50				
66 (65)	12		60	-0.040 -0.055	+0.025 +0.009
76 (75)	15		70		

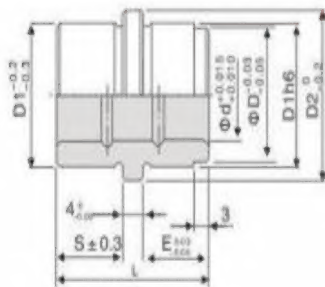
●Order: Catalog No. $\boxed{D} \times \boxed{H} \times \boxed{d} \times \boxed{L} \times \boxed{L1}$ (L1 appointed by clients)

備注: 1.圖面以外規格可定制。
Remark: Special product is available.

射梢板導套 STRIPPER GUIDE BUSHINGS



塑膠模用
Stripper mold
Accessories



M材質	Hardness	Heat Treatment
	硬度	熱處理
SUJ2	HRC60 [±] 2°	高周波 High frequency

D	容許差 Tolerance	D1	D2	Catalog No.		
				Type	d	容許差 Tolerance
16	-0.03 -0.05	16	20	JH019	10	+0.014 +0.005
18		18	22		12	+0.017 +0.006
25		25	30		16	
30		30	35		20	
35		35	40		25	+0.020 +0.007
40		40	45		30	
50		50	55		40	
60		60	66		50	+0.025 +0.009

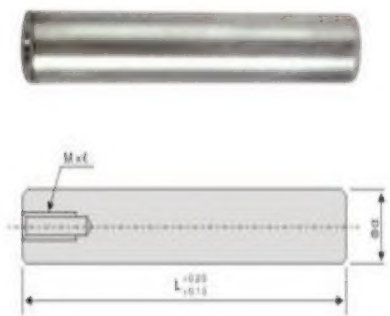
●Order: Catalog No. $d \times \varnothing \times L$

備注: 1.圖面以外規格可定制。
Remark: 1. Special product is available.

射梢板導杆B型 ETRIPPER GUIDE PIN B TYPE



塑膠模用
PLASTIC MOLD ACCESSORIES

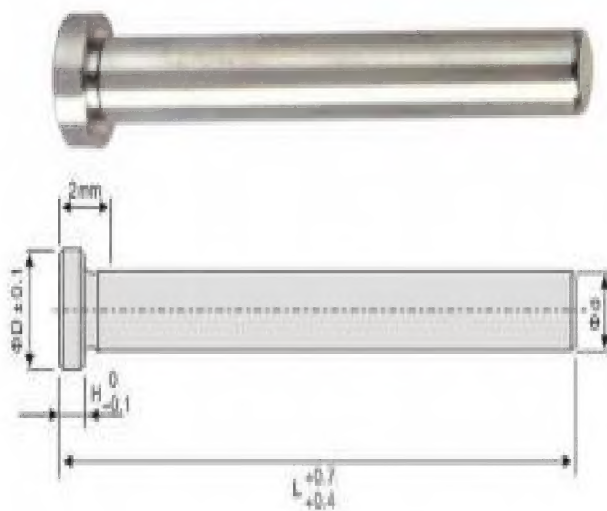


M材質	Hardness	Heat Treatment
	硬度	熱處理
SUJ2	HRC60 \pm 2°	高周波 High frequency

d	M	ℓ	Catalog No.		
			Type	d	容許差Tolerance
10	M5	12	JH020	10	-0.005 -0.014
12	M6			12	-0.006 -0.017
16				16	
20	M8	16		-0.007 -0.020	
25	M10	20			25

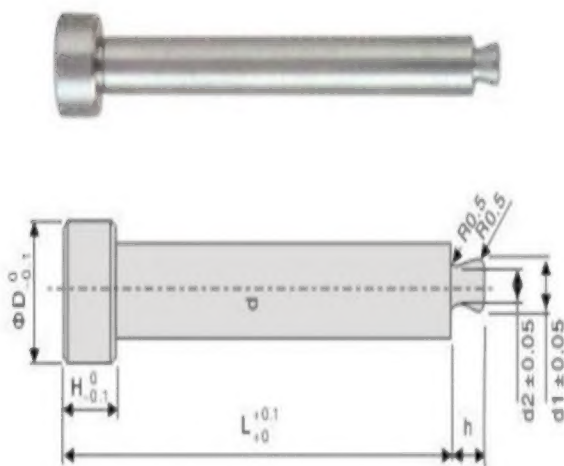
●Order: Catalog No. \boxed{d} x \boxed{L}

備注: 1.圖面以外規格可定制。
Remark: 1.Special product is available.



M材質	Hardness	Heat Treatment
	硬度	熱處理
SUJ2	HRC60 \pm 2°	高周波 High frequency

D	d	H	Catalog No.		
			Type	d	容許差Tolerance
12	8	4(8)	JH021	8	-0.013 -0.022
15	10			10	
17	12			12	-0.016 -0.027
20	15(16)			15(16)	
25	20			20	-0.020 -0.033
30	25			25	
35	30			30	
40	35			35	

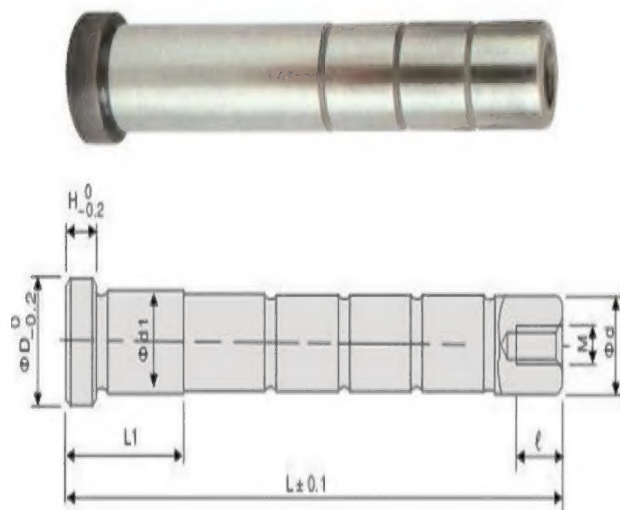


M材質	Hardness	Heat Treatment
	硬度	熱處理
SKD61	HRC52°±2°	真空處理 Vacuumed

D	H	h	d1	d2	採購代號 Catalog No.			單價 RMB
					代號 Type	d	容許差 Tolerance	
8	4	2.5	2.8	2.3	JH022	4		25
9	6	3	3.3	2.8		5	-0.010 -0.022	28
10			3.8	3.0		6		32
13	8	4	4.8	4.0		8		36
15		5	6.0	4.8		10	-0.013 -0.028	40

●Order: Catalog No. $\square D \times \square H \times \square d \times \square L$

備注：1.圖面以外規格可定制。
Remark: 1.Special product is available.



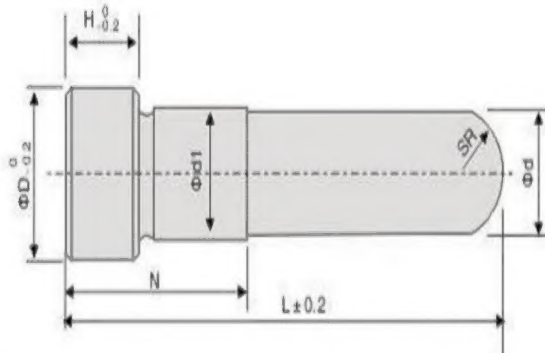
M材質	Hardness	Heat Treatment
	硬度	熱處理
SUJ2	HRC60°±2°	高周波 High frequency

D	H	M	ℓ	Catalog No.			d1	d1 容許差 Tolerance
				Type	d	容許差 Tolerance		
17	6	M6	12	JH023	12	-0.016 -0.027	12	+0.018 +0.007
20	8	M10	20		16		16	
25	10	M12	25		20		20	
30	12	M14	30		25	-0.020 -0.033	25	+0.021 +0.008
35	14	M16	35		30		30	
40	16				35	-0.025 -0.041	35	+0.025 +0.009
45	18				40		40	

●Order: Catalog No. d × L

備注: 1.圖面以外規格可定制。

Remark: 1.Special product is available.

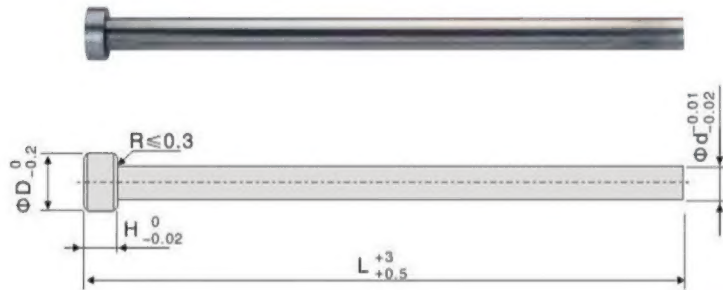


M材質	Hardness	Heat Treatment
	硬度	熱處理
SUJ2	HRC60 \pm 2°	高周波 High frequency

D	H	N	Catalog No.			
			Type	d	d 容許差 Tolerance	d1 容許差 Tolerance
13	8	19	JH024	10	-0.013 -0.022	+0.015 +0.006
17	10	24		13	-0.016 -0.027	+0.018 +0.006
20	12	29		16		
25	15	39		20	-0.020 -0.033	+0.021 +0.008
30		49		25		
35		55		30		

單節射梢

SKD-61 STRAIGHT EJECTOR PIN



M材質	Inner Hardness	Surface Hardness	Heat Treatment
	I.H內部硬度	S.H表面硬度	熱處理
SKD61	HRC43±2°	HV1000±100°	氮化處理 Nitrided
	HRC52°±2°	HRC52°±2°	真空處理 Vacuumed

Metric System(mm)				
D	H	Catalog No.		
		Type	d	
3	4	JH001	1	-0.008 -0.018
(6)			1.5	
6			2	
			2.5	
			3	
7	3.5		-0.010 -0.020	
8	4			
	4.5			
	5			
9	5.5			-0.015 -0.022
10	6			
	6.5			
	7			
11	8		-0.018 -0.027	
13	8			
14	9			
15	10			
17	12			
18	13			
21	16			
25	20			
30	25			

Inch				
D	H	Catalog No.		
		Type	d	
1 / 4	1 / 8	JH002	3 / 64	-0.008 -0.018
			1 / 16	
			5 / 64	
			3 / 32	
			1 / 8	
9 / 64	-0.010 -0.020			
5 / 32				
11 / 64				
3 / 16				
7 / 32				
1 / 4	-0.015 -0.022			
9 / 32				
5 / 16				
11 / 32				
3 / 8				
7 / 16	1 / 4		7 / 16	-0.018 -0.027
1 / 2				
5 / 8				
11 / 16				
3 / 4				
7 / 8	1 / 4	5 / 8		
1 "		3 / 4		

●Order: Catalog No. $\square \times \square \times \square \times \square$

備注: 1.圖面以外規格可定制。
2.一次單一尺寸訂購100祇以上價格另議。
Remark: 1. Special product is available.
2. Price is negotiable if quantity of each size is more than 100 in one order.